



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4002

Job Sheet 178516



Part No: 646.4002

Job Qty: 1 ea

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/8/18

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1			JUN 01 2018
110	Packaging	1 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-1			JUL 05 2018
120	QC	1 pcs	6/8/18	6/8/18	0.00	0.00	QC4			
130	Packaging	1 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-1			
135	DC	1 pcs	6/8/18	6/8/18	0.00	0.00	DC			
140	QC21-FG	1 Ea	6/8/18	6/8/18	0.00	0.00	QC21			JUL 05 2018

Part Op 130 - Identify and pack for shipping as per PPP 646.4002 Location : FG102
Descriptions: 135 - Photocopy bluefile & type labels per PPP 646.4002

sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5075327
646.3410	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5081424
646.3411	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5084693
646.3814	Wiper Bracket	2 Ea (2 ea)	90-Start up Operation	5070335
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5075328
MS24694-S53	Screw	2 Ea (2 ea)	90-Start up Operation	113359
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation	50124324
MS27039-1-19	Screw	2 Ea (2 ea)	90-Start up Operation	5065263
NAS1149F0332P	Washer	16 Ea (16 ea)	90-Start up Operation	5068663

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	13	0
	646.3410	1	3	0
	646.3411	1	3	0
	646.3814	2	20	0
	MS21042L3	6	859	0
	MS24694-S53	2	219	0
	MS27039-1-18	2	1,291	0
	MS27039-1-19	2	405	0
	NAS1149F0332P	16	2,037	0

3597



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Container No: S077210



Part: 646.4002

Job No: 178516

Serial No/Batch: S077210

Revision:

Inspector:

Exp Date: 06/01/2018

Instructions:

Date: 06/01/18

Part Specifications
Specifications could not be found.

Plex 6/1/18 10:01 AM dart.quirion.sonia

		9030 ENTERPRISE CIRCLE SUITE A VISTA, CA. 92081 (760)-724-5300	
AEROSPACE AERIAL INDUSTRIES, INC. DBS DART AEROSPACE			
AS350 CABLE CUTTERS KIT			
SET B	CAGE CODE 0274426	DWG. NO 646.4000	REV. C
SCALE NONE		SHEET	1 OF 5